

Hand stamping tool

Technical data sheet

- Pneumatic operated hand stamping tools
- To initiate the punch the unit has to be pressed on the workpiece with only less force.
- The marking power of these blow-back proofed units is infinitely variable.



BM 10
with type holder



BM 22
Pin stamp
(not original size)



BM 25
with numbering head

Application area

BORRIES hand stamping tools are especially used for control stamping, numbering or as a center punch. They are usable as hand held tools or integrated units. These units are easy to use for flexible applications and the stamping inserts are quickly and easy changable. These features make it to an indispensable tool for craft and industry.



Options

Different tools are available:

- Type holders with steel types
- Center punch
- Pin stamp
- Numbering head MNPW (only for BM 22 and 25)

Technical data

	BM 10		BM 22		BM 25	
• Length ca.	260 mm		300 mm		350 mm	
• Weight ca.	520 g		980 g		1660 g	
• Tool fitting	8 mm		10 mm		10 mm (Spannzange)	
• Marking power ca.	10 kN		20 kN		35 kN	
• Max. numbers of characters*:	Alu	St37	Alu	St37	Alu	St37
character height 1 mm	5	3	6	4	8	7
character height 2 mm	5	3	6	4	8	6
character height 3 mm	4	2	5	3	7	5
character height 4 mm	3	1	4	2	6	4
character height 5 mm	1	-	3	1	6	3

*) These information are rough standard values. Exact information can only be made after a sample marking with an original workpiece. Technical details are subject to change.